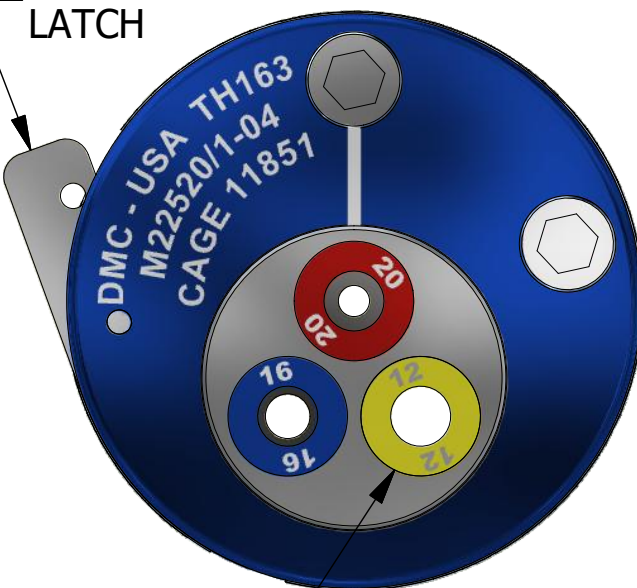


DATAPLATE

3X POSITIONER INSERTS



TURRET LATCH



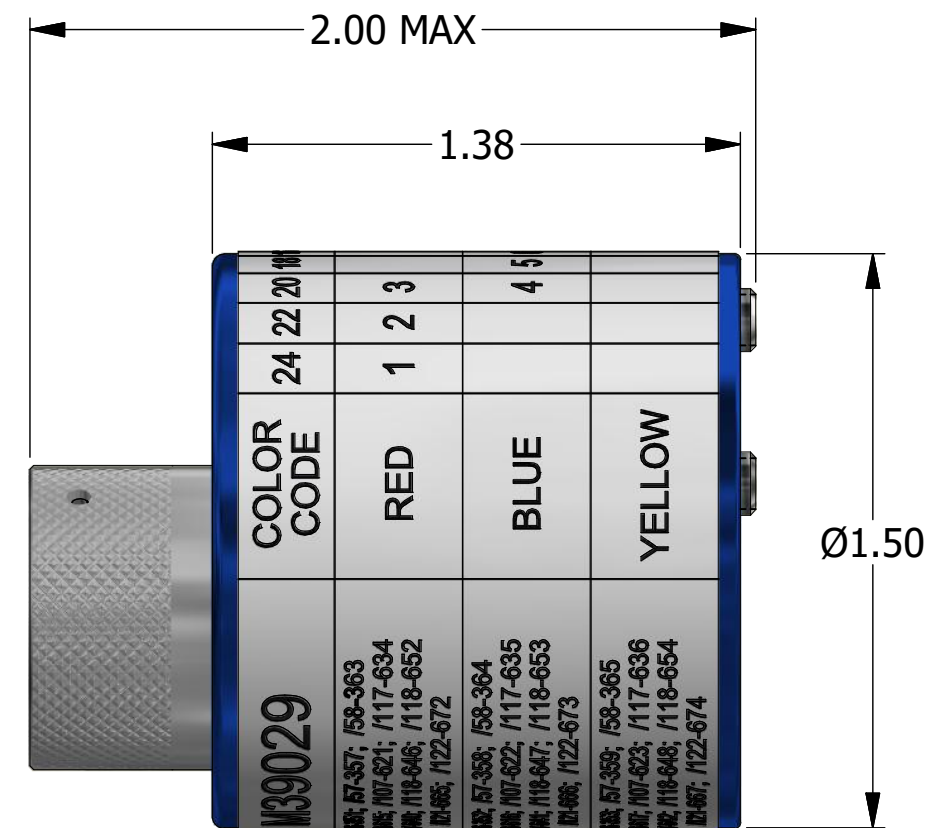
RANDOM ORDER OF ROTATION IS ACCEPTABLE FOR POSITIONER INSERTS

REVISIONS

REV	ECO NO.	DESCRIPTION	BY	DATE	APP'D BY	DATE
1		ORIGINAL RELEASE	JWS	1/31/1986	RRR	2/13/1986
2		REDRAWN	AAM	12/14/1999	RRR	12/14/1999
3	23573	UPDATED & REDRAWN	TonyD	2/20/2015		
4	25000	DATAPLATE UPDATED	TonyD	5/5/2020		

M39029	COLOR CODE	24	22	20	18	16	14	12	WIRE SIZE	SELECTOR No.
/56-351; /57-357; /58-363 /106-615; /107-621; /117-634 /117-640; /118-646; /118-652 /121-665; /122-672	RED	1	2	3						
/56-352; /57-358; /58-364 /106-616; /107-622; /117-635 /117-641; /118-647; /118-653 /121-666; /122-673	BLUE			4	5	6				
/56-353; /57-359; /58-365 /106-617; /107-623; /117-636 /117-642; /118-648; /118-654 /121-667; /122-674	YELLOW						7	8		

**UNCONTROLLED DOCUMENT
WILL NOT BE UPDATED**
DIMENSIONS IN INCHES - UNLESS OTHERWISE SPECIFIED



INSERT COLOR	HOLE DIMENSIONS	ADDITIONAL FEATURES
RED	Ø.082 ▽THRU	└┘Ø.096 ▽.050
BLUE	Ø.116 ▽THRU	└┘Ø.136 ▽.047
YELLOW	Ø.166 ▽THRU	└┘Ø.185 ▽.040

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CREATED FROM AN INVENTOR MODEL. CHANGES MUST BE REFLECTED IN THE 3D PART
DO NOT SCALE DRAWING

MATERIAL	ITEM	PART NO.	QTY.	DESCRIPTION / REMARKS
N/A	JWS	DATE 1/31/1986		DANIELS MANUFACTURING CORP. ORLANDO, FLORIDA CAGE 11851
	CHK'D.	DATE		
HEAT TREAT				TITLE TURRET HEAD (M22520/1-04) ENVELOPE DRAWING WHERE USED: AF8
FINISH				NOTE: THIS DRAWING IS AN OUTLINE DRAWING OF THE RESPECTIVE DMC PART NUMBER INDICATED. ACTUAL DMC PART NUMBER IS CAD PART NUMBER WITHOUT THE "-ENV" SUFFIX
				SIZE: B SCALE: 2 : 1 CAD P/N: TH163-ENV SHEET: 1 OF 1 DWG. NO.: TH163 REV.: 4