

				_ 1								
	ITT CANNON	COLOR CODE	26	24	22	20	18	16	14	12	4mm²	WIRE SIZE
15S/16S	030-8586-000 & -006						6	7				La company
	030-8586-010	BLUE	4	5	6							
	330-8744-000 & -006				6	7		(,				(0
	031-8555-110 & -115						6	7				<u>S</u>
	031-8688-110	GREEN			6	7						Ш
	031-8555-130		4	5	6							
15/16	030-8587-000 & -006						6	7				m
	330-8659-000				6	7						<u>'''</u>
	030-8587-030 & -036		4	5	6							C)
	031-8556-110 & -115						6	7				-
	031-8639-120				6	7						$\circ$
	031-8556-130		4	5	6							$\subseteq$
25/12	030-8588-000 & -006	RED							8	8		$\mathcal{D}$
	030-8588-010 & -016						7	8				
	030-8588-054										6	N <sub>O</sub>
	031-8557-000 & -006								8	8		0
	031-8557-020 & -026						7	8				•
	031-8557-010										6	
	031-8557-040				6	7		7				

**▼.645** 

INSERT

**COLOR** 

BLUE

**GREEN** 

RED

HOLE

**DIMENSIONS** 

Ø.136

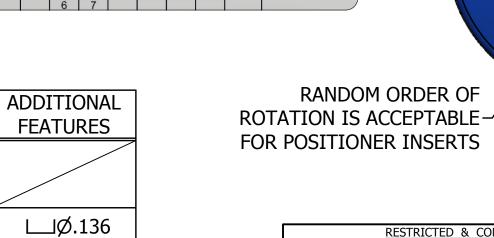
▼.570

Ø.070

▼.726

Ø.199

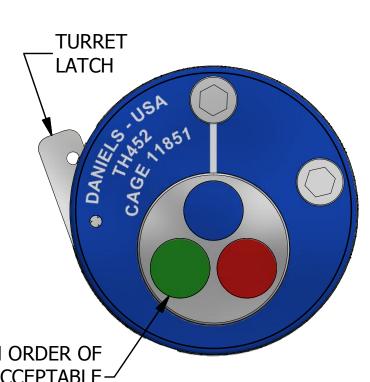
▼.965

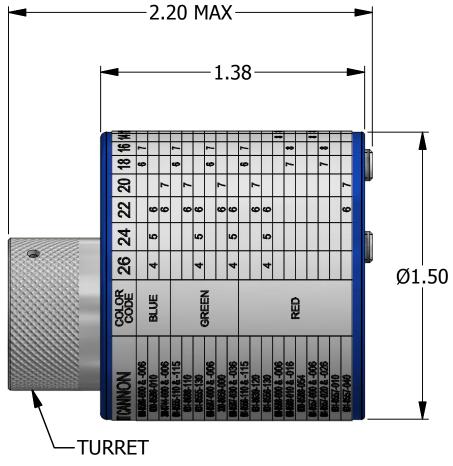


REVISIONS										
REV	ECO NO.	DESCRIPTION	BY	DATE	APP'D BY	DATE				
2	15214	ADDED CONTACT P/N'S	AAM	8/8/1996	RRR	8/8/1996				
3	25500	REVISED DATAPLATE	TonyD	8/8/2018						

## UNCONTROLLED DOCUMENT WILL NOT BE UPDATED

DIMENSIONS IN INCHES - UNLESS OTHERWISE SPECIFIED





POSITIONER INSERTS											
			ITEM	ITEM PART NO.		QTY.		DESCRIPTION / REMARKS			
		N/A	DRN. L CHK'D.		DATE 12/30/1985 DATE	P		DANIELS MANUFACTUR ORLANDO, FLORIDA CAGE 11851	ING CORP.		
RESTRICTED & CONFIDENTIAL	HEAT TREAT		NOTE:			TITLE		TURRET HEAD			
CONFIDENTIAL PROPERTY OF DANIELS MANUFACTURING CORP. NOT TO BE DISCLOSED TO OTHERS. REPRODUCTION OR USED FOR ANY OTHER PURPOSE EXCEPT AS AUTHORIZED IN WRITING BY DANIELS MANUFACTURING. MUST BE RETURNED TO DANIELS MANUFACTURING CORP. ON COMPLETION OF ORDER OR PURPOSES FOR WHICH LENT.		N/A	THIS DRAWING IS AN OLD DRAWING OF THE RESPEDMC PART NUMBER		N OUTLINE ESPECTIVE MBER	WHERE U		ENVELOPE DRAWING			
CREATED FROM AN INVENTOR MODEL. CHANGES MUST BE REFLECTED IN THE 3D PART	FINISH N/A		INDICATED. ACTUAL DMC PART NUMBER IS CAD PART NUMBER WITHOUT THE "-ENV" SUFFIX			ART SIZE	SCALE	TH452-ENV	SHEET 1 OF 1		
DO NOT SCALE DRAWING		N/A	• • • • • • • • • • • • • • • • • • • •	ie eiw sorrix		В	2:1	TH452	3		